## Distributed calibration of probe microscope scanner in nanometer range

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#### Main features

- Calibration in nanometer and subnanometer ranges
- Each point of scanner movement space is characterized by its own set of calibration coefficients
- Negative influence of thermal drift and creep is excluded during calibration process
- Using of natural standards crystalline lattice constants as length measures
- Complete automation of measurements

#### **Applied methods**

- Feature-oriented scanning (FOS)
- Feature-oriented positioning (FOP)
- Counter-scanned images (CSIs)

#### **Partition of scanner movement space**





### Algorithm flowchart of distributed calibration



# Areas where distributed calibrations were carried out



#### Examples of distributed calibration with (a) small step 8 positions (~2.44 Å), (b) large step 361 positions (~110 Å)



Searched for regression surfaces drawn through local calibration coefficients (a)  $K_x$ , (b)  $K_y$ , and (c) local nonorthogonality  $\alpha$ 



## Static distortions of probe microscope piezoscanner in lateral plane



#### **Application fields**

- Accurate calibration of probe microscope scanner in nanometer and subnanometer ranges
- Automatic characterization of lattice crystal parameters and surface defects
- Analysis and certification of SPM operation – measurements of thermal drifts, creeps, nonlinearities, and spurious couplings